

## 83—110 Removal and installation of heat exchanger

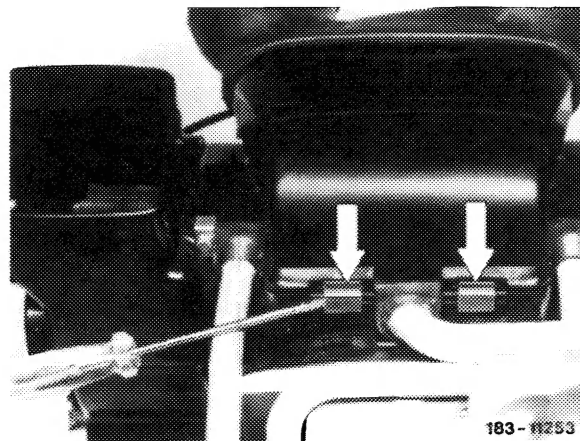
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### Removal

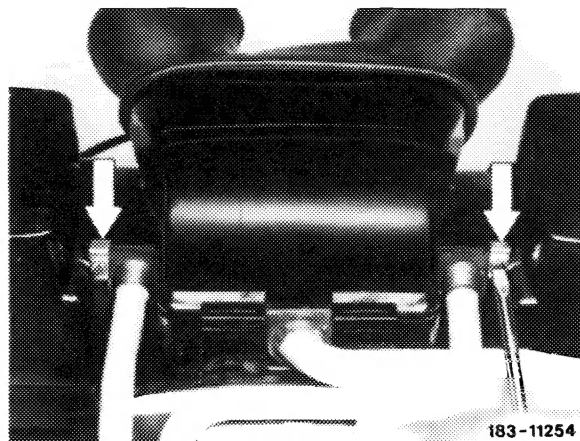
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1 Remove heater box (83—100).

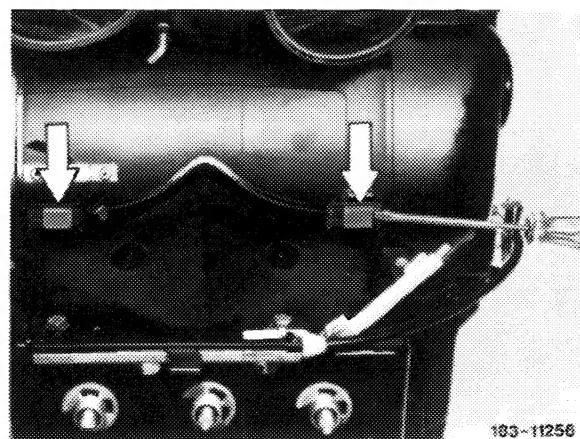
2 Remove both clamps on cover.



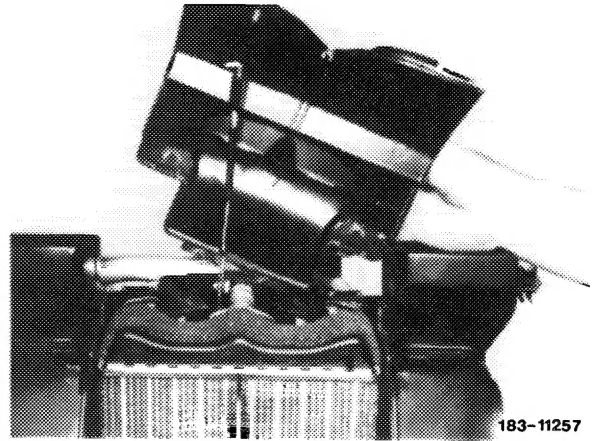
3 Unscrew screws left and right.



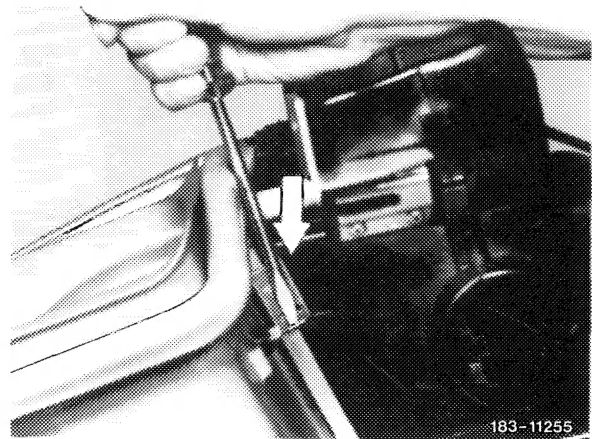
4 Remove both clamps on front end of cover.



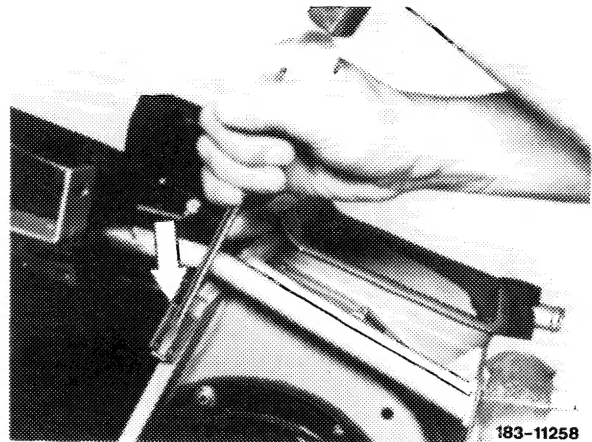
5 Remove cover from heater box.



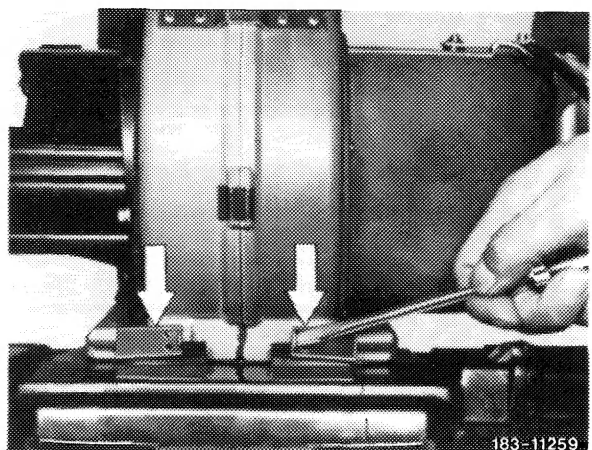
6 Knock clamp at the left of blower box downward.



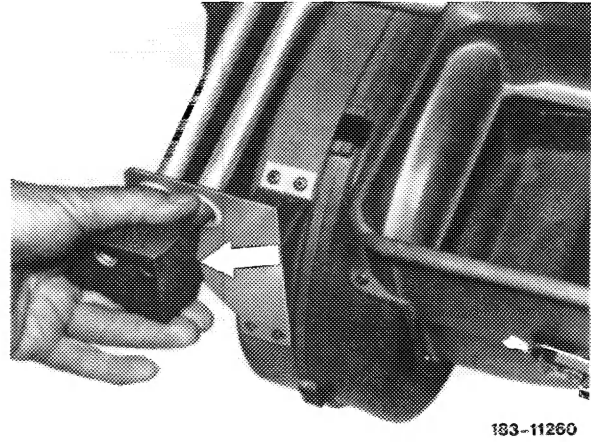
7 Knock clamp at right of blower box downward.



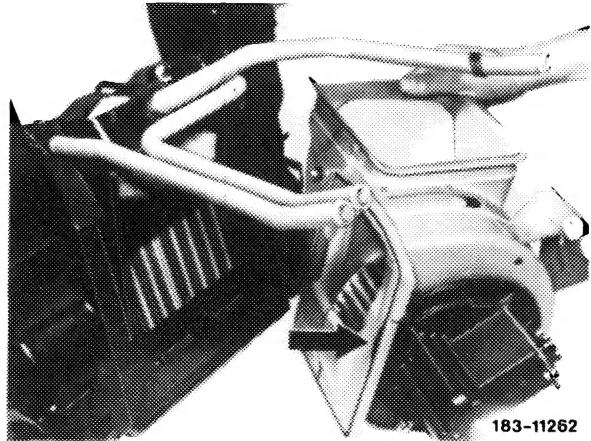
8 Remove both clamps at bottom from blower box.



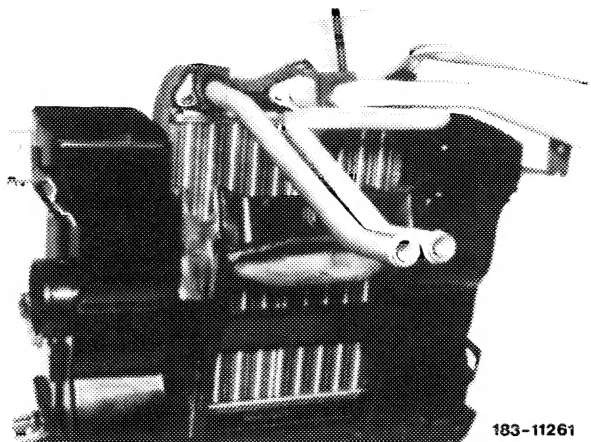
9 Remove both rubber seals from water pipes.



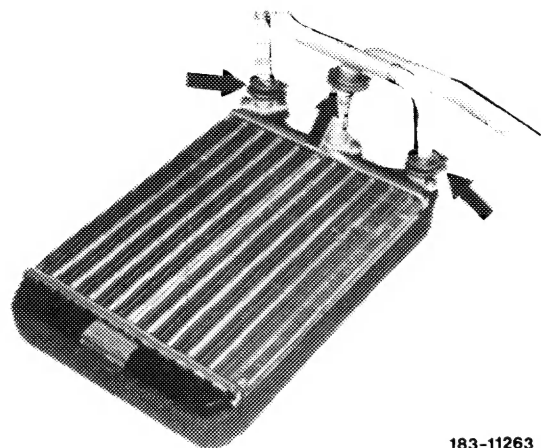
10 Disconnect blower box from heater box.



11 Lift heat exchanger in upward direction out of heater box.



12 Remove seals from water pipes.



## Installation

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13 For installation proceed vice versa, making sure that the rubber seal between the blower and heater box is mounted in the recess provided.

